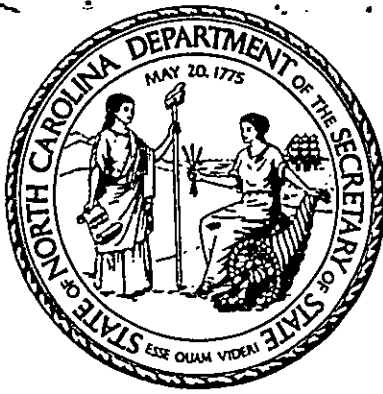


Coltrane Boy



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State of North Carolina

Department
of the
Secretary of State

To all to whom these presents shall come, Greeting:

I, Thad Eure, Secretary of State of the State of North Carolina, do hereby certify the following and hereto attached (2 sheets) to be a true copy of

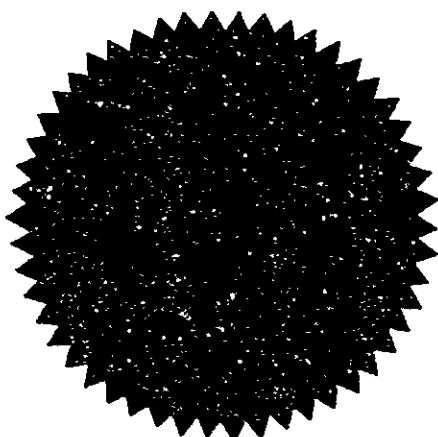
ARTICLES OF AMENDMENT
OF
K & L STROUPE, INC.

(Which changed its name to: SPECIALTY GRINDING CO.)

and the probates thereon, the original of which was filed in this office on the 4th day of March 19 87, after having been found to conform to law.

In Witness Whereof, I have hereunto set my hand and affixed my official seal.

Done in Office, at Raleigh, this 4th day of March in the year of our Lord 1987.



Thad Eure
Secretary of State
[Signature]
Deputy Secretary of State

ARTICLES OF AMENDMENT TO CHANGE THE NAME OF
K & L STROUPE, INC.

TO

SPECIALTY GRINDING CO.

DOCUMENT #400430
DATE 03/04/87 TIME 13:10
FILED

The undersigned, being the Incorporator of K & L STROUPE, INC., does hereby amend the charter of said corporation in accordance with N.C.G.S. Section 55-100(a), and for the purpose of said amendment states the following:

1. No shares of stock in the corporation have been issued, nor has any subscription of shares been made or accepted.

2. The name of the corporation is K & L STROUPE, INC., which is to be changed to SPECIALTY GRINDING CO.

3. Article 7 of the Articles of Incorporation is amended by deleting Kerry A. Stroupe and Emily Laura Stroupe as the initial Board of Directors and substituting in their place the following names:

<u>NAME</u>	<u>ADDRESS</u>
Paul E. Ferland	640 Summerset Court Kernersville, NC 27284
Gemma Ferland	640 Summerset Court Kernersville, NC 27284

In all other respects, the said Articles of Incorporation shall be and remain the same as originally stated.

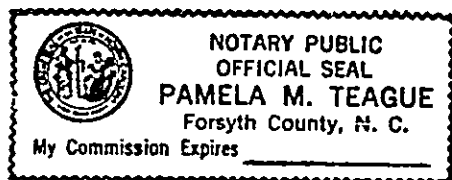
IN TESTIMONY WHEREOF, I have hereunto set my hand and seal as Incorporator, this the 1st day of December, 1986.


JOSEPH M. COLTRANE, JR.

BOOK 1595 P 0385

North Carolina Forsyth County

I, Pamela M. Teague, a Notary Public of Forsyth County, North Carolina, certify that JOSEPH M. COLTRANE, JR., Incorporator, personally appeared before me this the 1st day of December, 1986, and acknowledged the due execution of the foregoing Amendment to Articles of Incorporation, and he did acknowledge that he signed and delivered the same as his voluntary act for the uses and purposes therein expressed.



Pamela M. Teague
Notary Public

My commission expires: 8-19-89

PRESENTED FOR
REGISTRATION
AND RECORDED

MAR 10 4 09 PM '87

L.E. SPEAS
REGISTER OF DEEDS
FORSYTH CTY. N.C.

7.00
SKK 2 -

BOOK: 1595 P 6386